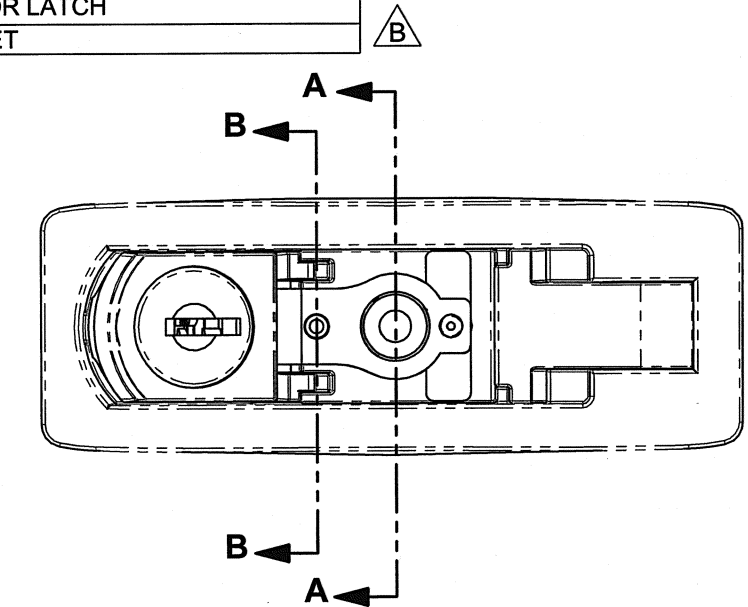
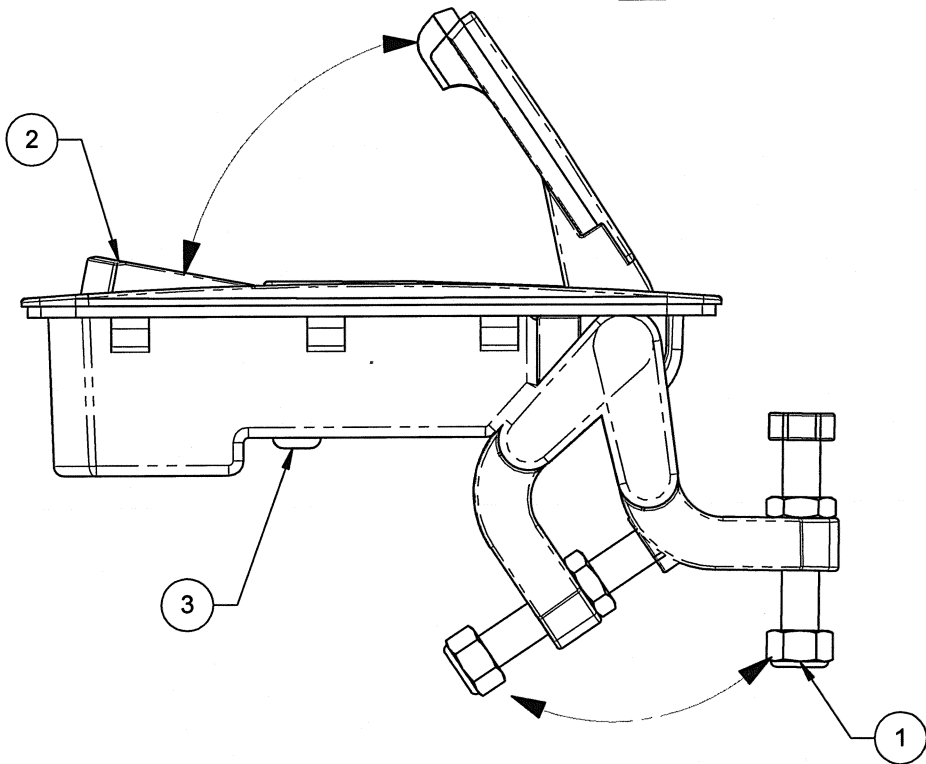


ITEM	QTY	P/N	DESCRIPTION
X	X	D5275-041	DOOR LATCH ASSY
1	1	D3015-7	LOCKNUT
2	1	D5275-1	DOOR LATCH
4	1	CR3213-4-05	RIVET



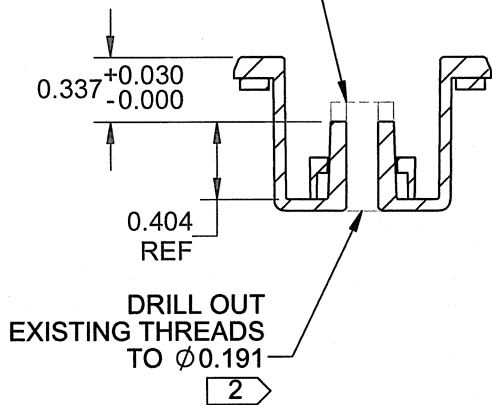
TOP VIEW
LATCH MECHANISM NOT SHOWN FOR CLARITY



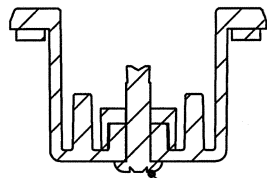
D5275-041 DOOR LATCH ASSY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: TOUCH UP WITH CHEMICAL CONVERSION COATING AFTER DRILLING/MACHINING PER QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 - 7) WEIGHT: 0.47 lbs

CBORE TOP TO
REMOVE MATERIAL FROM
EXISTING BOSS
AND TOUCH UP WITH
CHEMICAL CONVERSION COATING
PER QSI 005 4.1



SECTION A-A



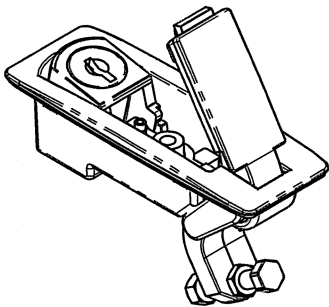
- MODIFY AS FOLLOWS:**
- 1.DRILL OUT EXISTING RIVET
 - 2.OPEN HOLE TO $\varnothing 0.128$
 - 3.DEBURR, TOUCH UP CHEMICAL CONVERSION COATING PER QSI 005 4.1
 - 4.INSTALL RIVET CR3213-4-05

SECTION B-B

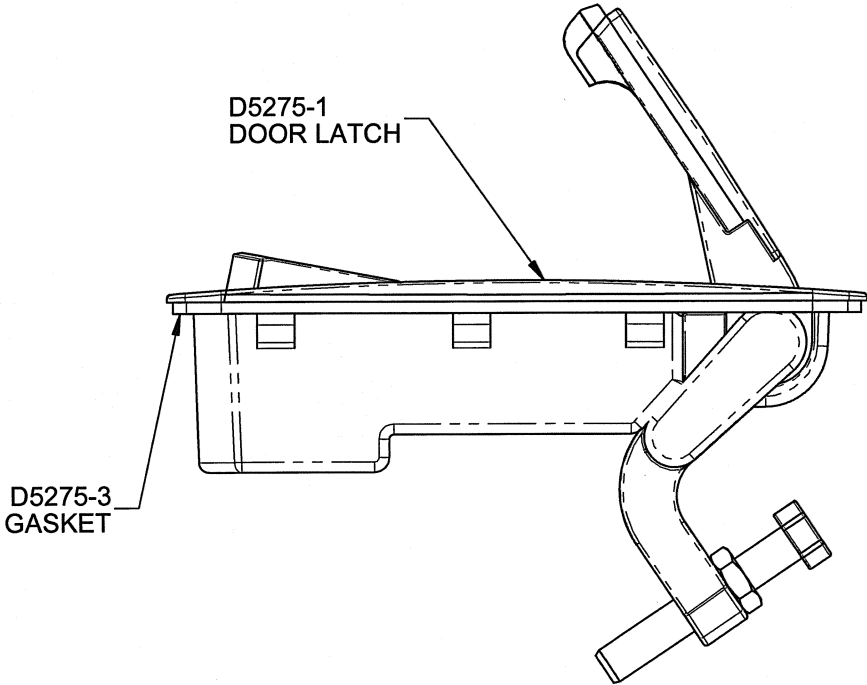
B	REPLACE EXISTING RIVET FROM MANUFACTURER WITH CR3213-4-05, REASON CAR18-251	SAD	19.01.15
A	NEW ISSUE	VS	15.06.09
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5275	SHEET 1 OF 2
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	DOOR LATCH	NTS
DATE	19.01.15	COPYRIGHT © 2015 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

RELEASED
2019 MAR 05
ECN 14-618

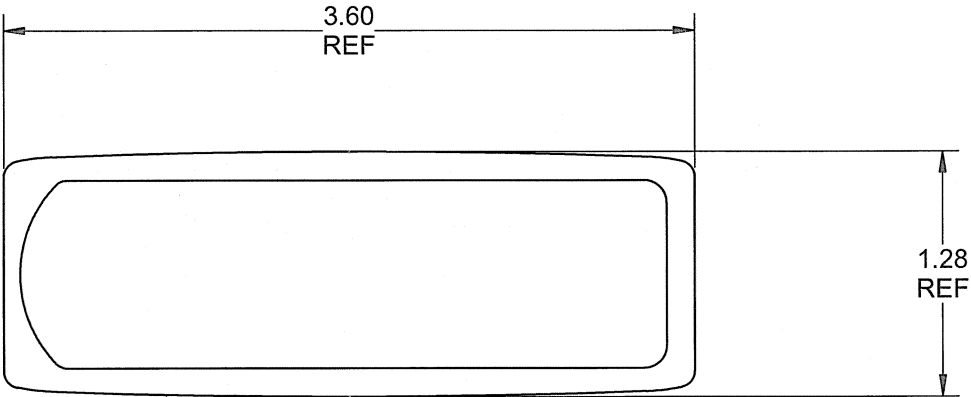
APPROVED



SPECIFICATION CONTROL DRAWING



D5275-X DOOR LATCH



D5275-3 GASKET

DART P/N	DESCRIPTION	SUPPLIER	SUPPLIER P/N
D5275-1	DOOR LATCH	SOUTHCO	C2-42-25
D5275-3	GASKET	SOUTHCO	C2-440-82

8

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.38 lbs
- 8) D5275-3 INCLUDED WITH D5275-1 AT PURCHASE

RELEASED
2019 MAR 05

APPROVED

DESIGN	VS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	SAD		
CHECKED	RF	DRAWING NO. D5275	REV. B
MFG. APPR.	DD	SHEET 2 OF 2	
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	DOOR LATCH	NTS
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